

# MODEL 751RB PARTS LIST

ITEM #	DESCRIPTION	ITEM #	DESCRIPTION
1	751 RB Intermediate Bed Assembly	27	6" Fixed & End Drive Plate
2	1.9 Roller Keeper	28	Filler Pan
3	Splice Plate	29	4 Hole Flange Bearing w/1-7/16" Bore (BRW04070)
4	251S Roller Assembly	30	8" End Drive Assembly
5	196S Roller Assembly	31	Safety Pop-Out Roller Assembly
6	Heavy Duty Side Channel 12"-120"	32	Bearing Take-Up Mounting Angle
7	Frame Crossbrace	33	Bed Pan Brace (27" BF & Above)
8	4" End Take-Up Assembly	34	Bearing Push Plate
9	Take-Up Bearing Assembly	35	Bed Joint Mounting Angle
10	Safety Pop-Out Roller Assembly	36	8" Drive Pulley Assembly
11	4" Take-Up Bearing Guide	37	8" Fixed & End Drive Plate
12	Bolt-In Butt Coupling	38	Filler Pan
13	4" Take-Up Bed Joint Mounting Angle	39	4 Hole Flange Bearing w/1-7/16" Bore (BRW04070)
14	4" Take-Up Filler Pan Assembly	40	2.5 Roller Keeper
15	4" Idler Pulley Assembly	41	Belt Guard
16	251S Roller Assembly	42	Roller Belt Guard
17	4" Take-Up Plate	43	251S Roller Assembly
18	Bearing Guide Spacer	30	12" End Drive Assembly
8	6" End Take-Up Assembly	31	Safety Pop-Out Roller
9	Take-Up Bearing Assembly	32	Bearing Take-Up Mounting Angle
10	Safety Pop-Out Roller Assembly	33	Bed Pan Brace (27" BF & Above)
11	6" Take-Up Bearing Guide	34	Bearing Push Plate
12	Bolt-In Butt Coupling 6" Take-Up	36	12" Drive Pulley Assembly
13	6" Take-Up Bed Joint Mounting Angle	37	12" Fixed & End Drive Plate
14	6" Take-Up Filler Pan Assembly	38	Filler Pan
15	6" Idler Pulley Assembly	39	4 Hole Flange Bearing w/1-15/16" Bore (BRW04080)
17	6" Take-Up Plate	40	2.5 Roller Keeper
18	Bearing Guide Spacer (5/16" Flat Washer)	42	Snub Roller Belt Guard
19	Top Take-Up Bearing Guide	43	251S Roller Assembly
20	4" Fixed End Assembly	44	4" Center Drive Assembly
21	Safety Pop-Out Roller Assembly	45	2.5 Roller Keeper
22	Bearing Take-Up Mounting Angle	46	Center Drive Take-Up Bearing Guide
23	Bed Pan Brace (27" BF & Above)	47	(Milled) Take-Up Bearing Assembly
24	Bearing Push Plate	48	251S Roller Assembly
25	Bed Joint Mounting Angle	49	4" Center Drive Plate Weld Assembly
26	4" Idler Pulley Assembly	50	4" Drive Pulley Assembly
27	4" Fixed & End Drive Plate	51	4" Idler Pulley Assembly
28	Filler Pan	52	4" Center Drive Belt Guard
29	2 Hole Flange Bearing w/1-3/16" Bore (BRW04014)	53	4" Center Drive Belt Guard
20	6" Fixed End Assembly	54	Frame Crossbrace
21	Safety Pop-Out Roller Assembly	55	3 Hole Flange Bearing w/1-3/16" Bore (BRW04040)
22	Bearing Take-Up Mounting Angle	44	8" Center Drive Assembly
23	Bed Pan Brace (27" BF & Above)	45	2.5 Roller Keeper
24	Bearing Push Plate	46	Center Drive Take-Up Bearing Guide
25	Bed Joint Mounting Angle	47	(Milled) Take-Up Bearing Assembly
26	6" Idler Pulley Assembly	48	251S Roller Assembly

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## PARTS LIST CONT. (DRAWINGS ON NEXT PAGE)

ITEM #	DESCRIPTION	ITEM #	DESCRIPTION
49	8" Center Drive Plate Weld Assembly	49	12" Center Drive Plate Weld Assembly
50	8" Drive Pulley Assembly	50	12" Drive Pulley
51	4" Idler Pulley Assembly	51	6" or 8" Idler Pulley Assembly
52	8" Center Drive Belt Guard	52	12" Center Belt Guard
53	8" Center Drive Belt Guard	53	12" Center Belt Guard
54	Frame Crossbrace	54	Frame Crossbrace
55	4 Hole Flange Bearing w/1-7/16" Bore (BRW04070)	55	4 Hole Flange Bearing w/1-15/16" Bore (BRW04080)
44	12" Center Drive Assembly, 4" Take-Up Pulley	56	3 Hole Flange Bearing w/1-3/16" Bore (BRW04040)
45	Bearing Push Plate	57	Belting Assembly
46	Center Drive Take-Up Bearing Guide	58	Motor
47	(Milled) Take-Up Bearing Assembly	59	Motorbase Stiffener Assembly
48	4" Idler Pulley Assembly	60	Reducer Push Plate Assembly
49	12" Center Drive Plate Weld Assembly	61	Sidemount Motorbase Plate
50	12" Drive Pulley	62	Sidemount Chain Guard Assembly
51	4" Idler Pulley Assembly	63	Reducer
52	12" Center Belt Guard	64	Chain Guard Angle Mount
53	12" Center Belt Guard	65	Underneath Motorbase Plate
54	Frame Crossbrace	66	Chain Guard Assembly
55	4 Hole Flange Bearing w/1-15/16" Bore (BRW04080)	67	Center Drive Chain Guard Assembly
56	3 Hole Flange Bearing w/1-3/16" Bore (BRW04040)		
44	12" Center Drive Assembly, 6" or 8" Take-Up Pulley		
45	Bearing Push Plate		
46	Center Drive Take-Up Bearing Guide		
47	Take-Up Bearing Assembly w/1-7/16" Bore (A26253)		

Specify **Unit Serial Number** when ordering replacement parts to ensure proper allocation of components. **Recommended Spare Parts are shown in red.** Charted are item numbers and part descriptions. When ordering use example below.

Example: Need a replacement 4" End Take-Up Assembly for a 751RB.

Part No: SN 123456 - 8 - End Take-up Assembly



# MODEL 751RB

## END DRIVE, END SIDE MOUNT DRIVE & CENTER DRIVE DRAWINGS

