

MODEL 700BSB PARTS LIST

ITEM #	DESCRIPTION
1	700BSB Intermediate Bed Assembly
2	Return Roller Bracket
3	Splice Plate
4	196S Roller Assembly
5	700 Box Type Bed Section
6	Bed Pan Brace Channel
7	700 Box Side Channel
8	Bed Pan
9	Frame Crossbrace
10	End Take-up Assembly
11	5/8" Diameter Take-up Rod
12	Safety Pop-out Roller Assembly
13	Take-up Bearing Guide
14	Bolt-in Butt Coupling
15	Take-up Bed Joint Mounting Angle
16	Take-up Filler Pan
17	Idler Pulley Assembly
18	196S Roller Assembly
19	Take-up Plate
20	Bearing Guide Spacer
21	-
22	Fixed End Assembly
23	Safety Pop-out Roller
24	Bolt-in Butt Coupling
25	Bearing Take-up Mounting Angle
26	Bed Pan Brace
27	Bearing Push Plate
28	Bed Joint Mounting Angle
29	Idler Pulley Assembly
30	Fixed End & Drive Plate Assembly
31	Filler Pan
32	4 Hole Flanged Bearing w/ 1-7/16" Bore
33	End Drive Assembly
34	Safety Pop-out Roller Assembly
35	Bolt-in Butt Coupling
36	Bearing Take-up Mounting Angle
37	Bed Pan Brace
38	Bearing Push Plate
39	Bed Joint Mounting Angle

ITEM #	DESCRIPTION
40	Drive Pulley Assembly
41	Fixed End & Drive Plate Assembly
42	Filler Pan
43	4 Hole Flanged Bearing w/ 1-7/16" Bore
44	2.5 Roller Keeper
45	Belt Guard
46	Snub Roller Belt Guard
47	251S Roller Assembly
48	Center Drive Assembly
49	2.5 Roller Keeper
50	Center Drive Take-up Bearing Guide
51	(Milled) Take-up Bearing Assembly LH/RH
52	251S Roller Assembly
53	Center Drive Plate Weld Assembly
54	Drive Pulley Assembly
55	Idler Pulley Assembly
56	Center Drive Belt Guard
57	Center Drive Belt Guard
58	Frame Crossbrace
59	4 Hole Flanged Bearing w/ 1-7/16" Bore
60	3 Hole Flanged Bearing w/ 1-3/16" Bore
61	Belting Assembly
62	Sidemount Drive Kit
63	Motorbase Stiffener Assembly (1HP+)
64	Reducer Push Plate Assembly
65	Sidemount Motorbase Plate
66	Sidemount Chain Guard Assembly
67	End Drive Kit
68	Motorbase Stiffener Assembly (1HP+)
69	Chain Guard Angle Mount
70	Reducer Push Plate Assembly
71	Underneath Motorbase Plate
72	Chain Guard Assembly
73	Center Drive Kit
74	Motorbase Stiffener Assembly (1HP+)
75	Reducer Push Plate Assembly
76	Underneath Motorbase Plate
77	Center Drive Chain Guard Assembly

Specify **Unit Serial Number** when ordering replacement parts to ensure proper allocation of components. **Recommended Spare Parts are shown in red.** Charted are item numbers and part descriptions. When ordering use example below.

Example: Need a replacement Center Drive Chain Guard Assembly for a 700BSB.

Part No: SN 123456 - 77 - C/D Chain Guard Assembly



ROACH CONVEYORS
 808 HIGHWAY 463
 TRUMANN, AR 72472
 TEL. 870-483-7631

SERIAL NO. 123456

